

Description	Part Number	
Full roof hardware kit	0SR85-HL4-501CK1	
Single cam-lock	0SR85-HL4-101R1	

TOOLS AND SUPPLIES REQUIRED

- 4 mm hex wrench
- Torque wrench
- 10 mm open-end wrench
- Drill
- 5/16 inch drill bit
- 3/4 inch drill bit

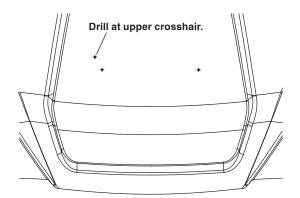
TORQUE CHART

Tighten all screws, bolts, and nuts to their specified tightening torque values. Refer to the Service Manual for the tightening torque values of the removed parts.

Item	N∙m	kgf∙m	lbf·ft
M6 Screw	4.5	0.46	3.3

3. Drill a hole through the center of the upper crosshair using a 3/4 inch drill bit.

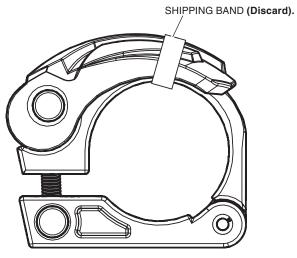
Drill at lower crosshairs.



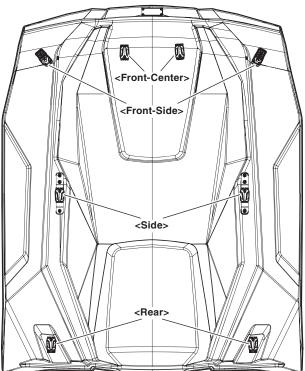


INSTALLATION

NOTE: Remove and discard the rubber shipping band from the cam locks before installation of this accessory.



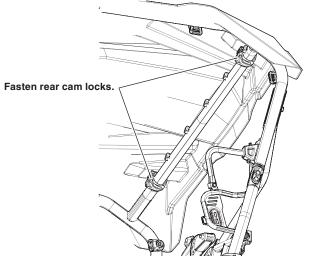
1. Open all eight cam locks located on the underside of the roof.



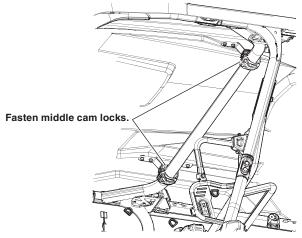
- 2. Place the roof on the OPS frame rear first and align the rear cam locks around the rear OPS bar.
- 3. Lower the front of the roof onto the OPS ensuring that the front-center and side cam locks align around the front OPS bar.



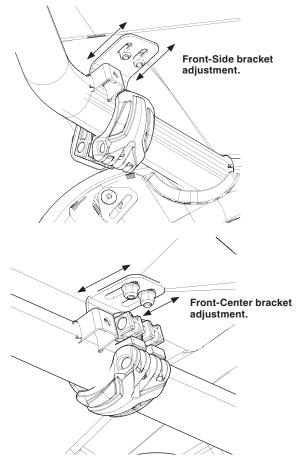
- 4. Adjust the roof so the middle and rear cam locks fit securely around the middle and rear OPS bars and the roof is centered.
- 5. Fasten the rear cam locks over the rear OPS bar.



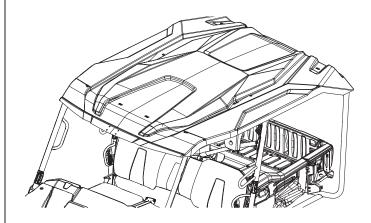
6. Fasten the middle cam locks around the middle OPS bar.



7. Adjust the front cam lock brackets as needed to fit the front OPS bar without the roof bowing or distorting. The cam lock brackets can be adjusted by sliding the bracket along the roof screws as shown.



10. The roof should be secure to the touch and should not move once all adjustments are complete.



- 8. Fasten the front cam locks to the OPS bar.
- 9. Tighten the screws connecting the front cam lock brackets to the roof to secure the roof position.

