

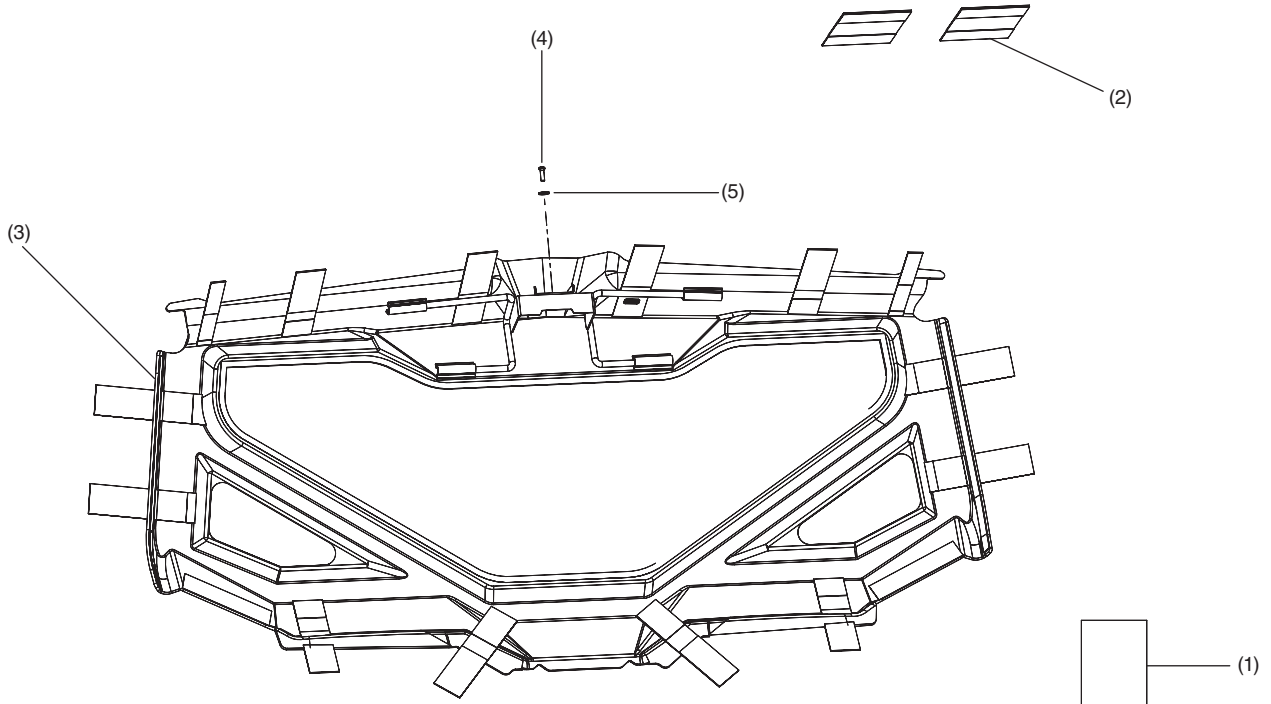


INSTALLATION INSTRUCTIONS

Accessory	Application	Publication No.
FABRIC REAR PANEL P/N 0SR85-HL7-A00	SXS1000S4 SXS1000S4D	MII 17142
		Issue Date
		September 2019

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Installation Instructions URL	1
(2)	Strap Assembly w/o doors	2
(3)	Fabric Rear Panel	1
(4)	4 x 20 mm button head screw	1
(5)	Fender washer	1

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N-m	kgf-m	lbf-ft
6 mm shoulder bolt (Original bolt)	9	0.92	6.5
4 x 20 mm button head screw	11	1.1	8.5

NOTICE: Remove the Fabric Rear Panel before towing the vehicle to avoid damage.

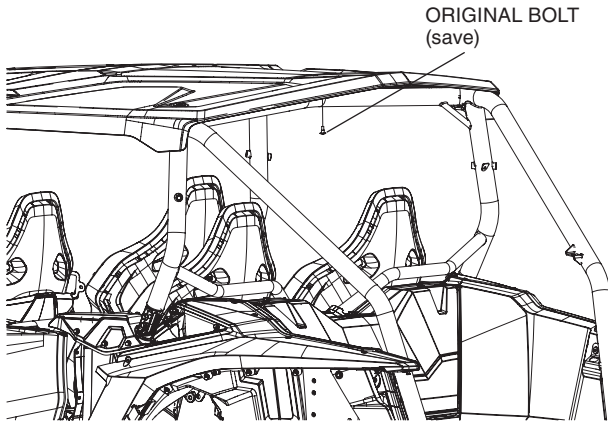
TOOLS REQUIRED

- Torque wrench
- 6 mm Socket Hex Wrench
- 4 mm Socket Hex Wrench

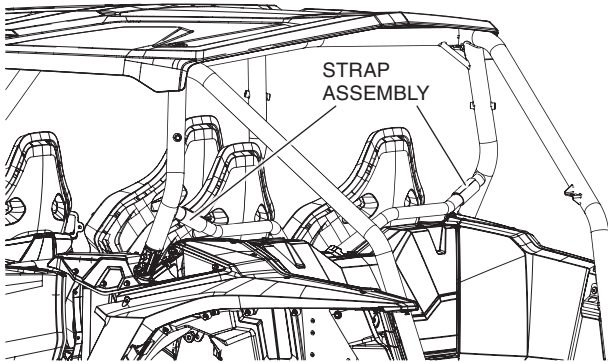
INSTALLATION

⚠ CAUTION

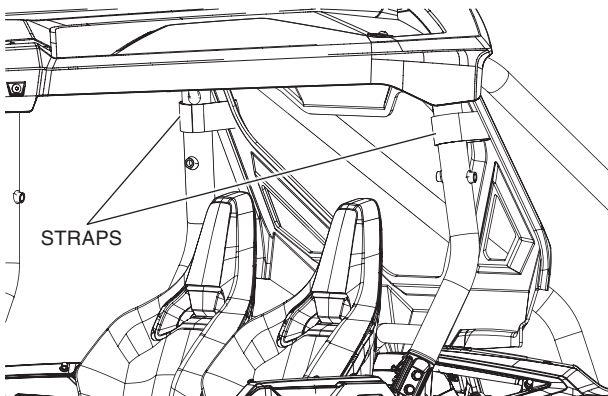
1. Remove original rear center 6 × 18 mm shoulder bolt from the roof.



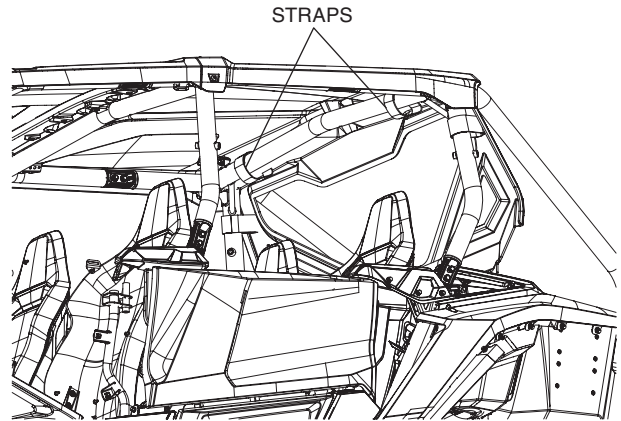
2. Install one Strap Assembly on the driver and passenger sides (as shown). Be sure the anti-slip side of the strap is facing inward and the loop fastener side is facing backward.



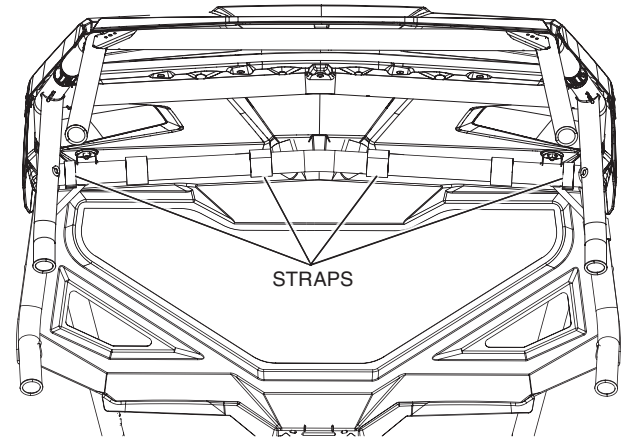
3. Place the Fabric Rear Panel behind the vertical OPS bars. Loosely wrap one strap around each vertical OPS bar (as shown).



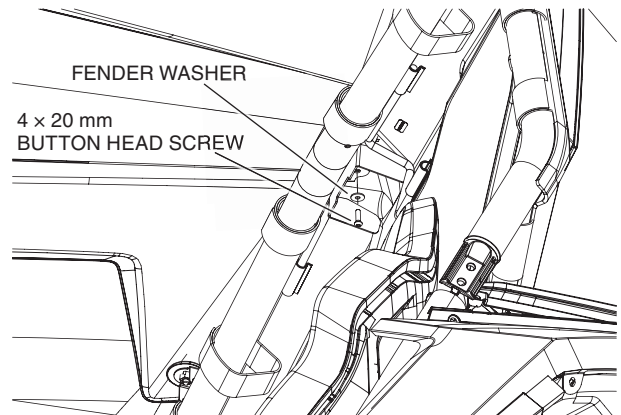
4. Wrap two straps around the top horizontal OPS bar to hold the Fabric Rear Panel in place (as shown).



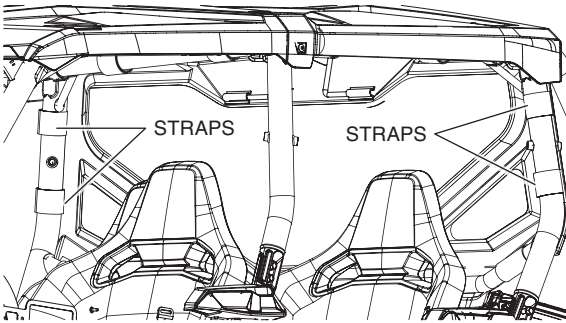
5. Wrap the remaining four straps around the top horizontal OPS bar.



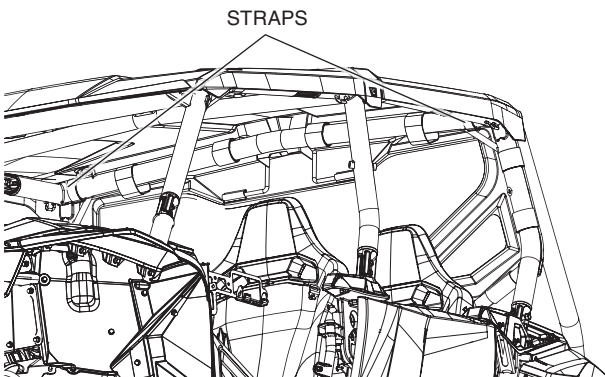
6. Install the center bracket using one 4 × 20 mm button head screw and one 16 mm washer.



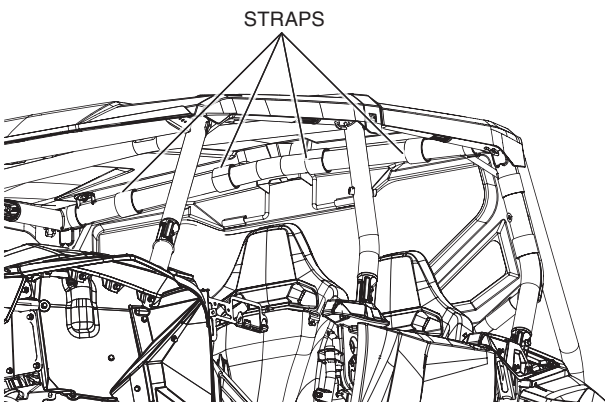
7. Tighten the four straps on each side making sure the window is tight without wrinkles.



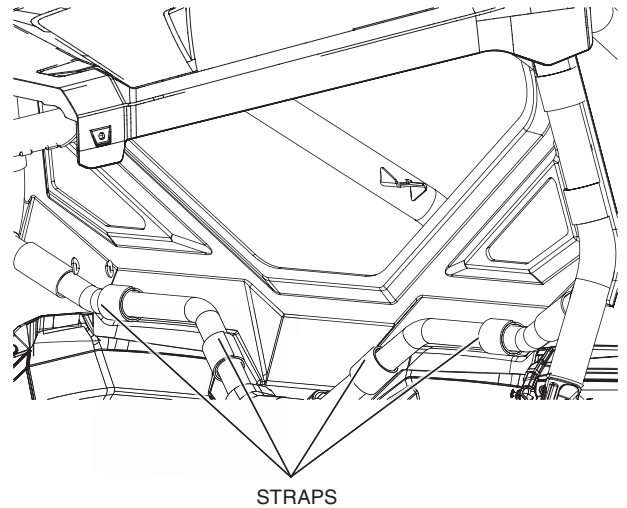
8. Tighten the two upper straps making sure the upper section of the panel is sealed with the roof and each side is sealed with the OPS tube.



9. Tighten the four upper straps on top making sure the upper section is sealed with the roof.



10. Tighten the four lower straps on bottom making sure the lower section is sealed with the original plastic and the window is tight without wrinkles.



11. Tighten all the bolts to the values specified in the TORQUE CHART.