

No.	Description	Qty
(1)	Installation Instruction URL	1
(2)	Right pannier stay	1
(3)	Left pannier stay	1
(4)	Upper cross pipe	1
(5)	Lower cross pipe	1
(6)	Tube	1
(7)	8 mm SH flange bolt	4
(8)	8 mm flange nut	4
(9)	Cushion	2
(10)	Flange collar	2
(11)	5 mm socket bolt	2
(12)	8 mm flange bolt	4
(13)	Collar	4
(14)	Pannier stay cap	4

For the installation, refer to the Installation Instructions of accessory.

No.	Description	Qty
(1)	Installation Instruction URL	1
(2)	Rear carrier	1
(3)	Right pannier bracket	1
(4)	Left pannier bracket	1
(5)	8 mm flange bolt	4
(6)	8 mm bolt	2
(7)	Washer	4
(8)	Clip	4
(9)	Right pannier bracket cover	1
(10)	Left pannier bracket cover	1
(11)	Label (MKK-D00)	1
(12)	Label (MFG-900)	1

(1)

TOOLS AND SUPPLIES REQUIRED

Socket (12 mm) Ratchet Box-end wrench (12 mm) Hex wrench (3 mm) Dish soap solution (Water : Dish soap / 100 : 1) Shop towel Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N∙m	kgf∙m	lbf∙ft
5 mm socket bolt	5.2	0.5	3.8
8 mm flange bolt and nut	27	2.8	20

MAXIMUM LOADING CAPACITY

• The weight of the cargo must not exceed the following maximum loading capacity:

Maximum Loading Capacity			
Right pannier case	22.0 lb (10.0 kg)		
Left pannier case	22.0 lb (10.0 kg)		

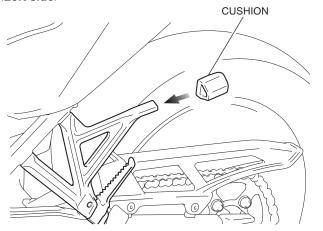
INSTALLATION

• To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

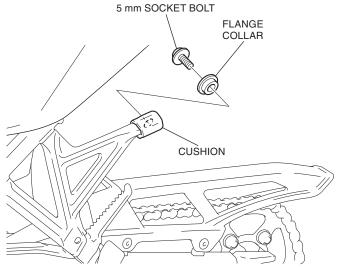
NOTE:

- When the motorcycle is to be equipped with the engine guard or front side pipe, install it first.
- Although the illustration is of CRF1100D4, use the same procedures for other models.
- 1. Install the rear carrier (sold separately).
 - Perform this step on CRF1100A/D only.
- 2. Insert the cushion as shown.

<Left side>

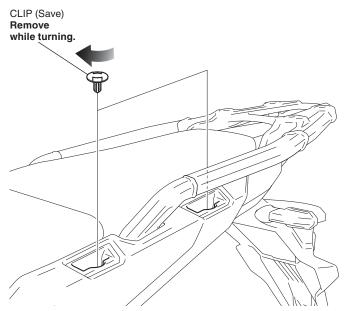


3. Install the 5 mm socket bolt and flange collar as shown.



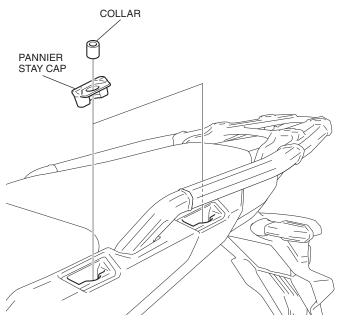
- 4. Install the right side cushion in the same manner as the left side.
- 5. Remove the clips as shown.
 - Repeat on the right side.

<Left side>



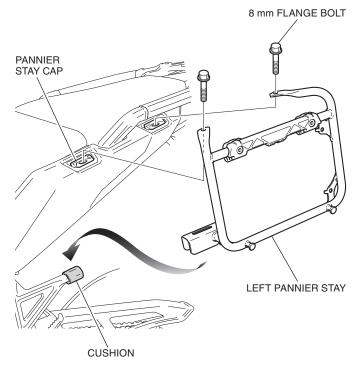
6. Install the pannier stay caps and collars as shown.





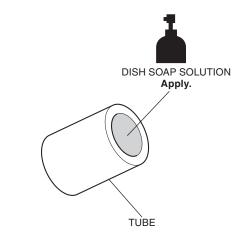
- 7. Install the left pannier stay as shown.
 - First engage at the cushion and then install at the pannier stay caps.

<Left side>

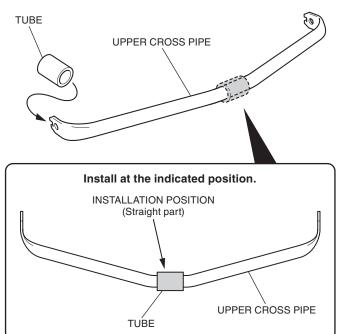


8. Install the right pannier stay in the same manner as the left side.

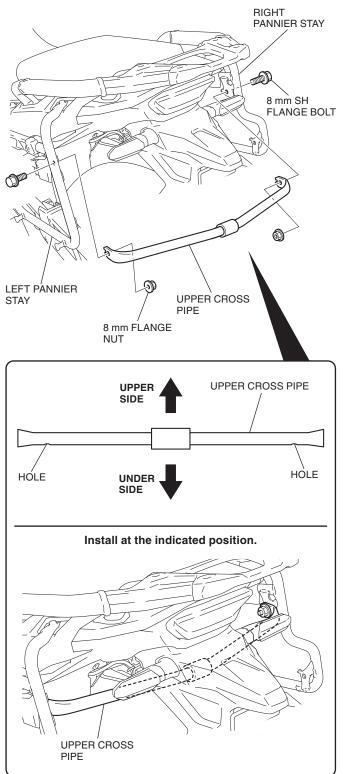
9. Apply dish soap solution to the position shown.



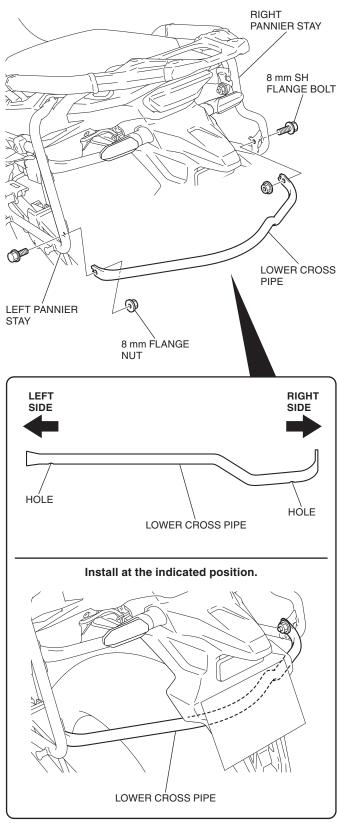
10. Install the tube as shown.



11. Loosely install the upper cross pipe as shown. <**Rear side**>



12. Loosely install the lower cross pipe as shown.



- 13. Tighten the loosely installed parts securely.
- 14. Refer to the Genuine Accessory user's Guide that comes together with the pannier case, and install the pannier case according to the instruction.